

HEAT TREATMENT PRICE LIST (from 21 March 2021)

HARDEN & TEMPER <small>(Includes a mild sand blast clean)</small>	CARBON STEEL BLADES - PRICE PER BLADE				
	<small>Including Clarke Knives Damascus</small>				
	BLADE WIDTH <small>AT THE WIDEST POINT (mm)</small>	OVERALL BLADE LENGTH (inc tang/handle)			
		Up to 350mm	351 to 500mm	501 to 700mm	701 to 900mm
		EACH	EACH	EACH	EACH
	Up to 35mm	£5.00	£6.50	£9.00	£12.00
	36 to 50	£6.00	£7.50	£9.90	£13.20
	50 to 70	£7.00	£8.50	£10.80	£14.40
	70 to 90	£8.00	£9.50	£11.70	£15.60
	90 to 125	See note below		£12.60	£16.80
	STAINLESS STEEL BLADES - PRICE PER BLADE				
	BLADE WIDTH <small>AT THE WIDEST POINT (mm)</small>	OVERALL BLADE LENGTH (inc tang/handle)			
		Up to 350mm	351 to 500mm	501 to 700mm	701 to 900mm
		EACH	EACH	EACH	EACH
	Up to 35mm	£6.50	£8.00	£12.00	£15.00
36 to 50	£7.50	£9.00	£13.20	£16.50	
50 to 70	£8.50	£10.00	£14.40	£18.00	
70 to 90	£9.50	£11.00	£15.60	£19.50	
90 to 125	See note below		£16.80	£21.00	
DAMASCUS STEEL BLADES - PRICE PER BLADE					
<small>These prices apply to all Damascus except Clarke Knives Damascus or where we have been able to confirm the normalising procedure for your Damascus.</small>					
BLADE WIDTH <small>AT THE WIDEST POINT (mm)</small>	OVERALL BLADE LENGTH (inc tang/handle)				
	Up to 350mm	351 to 500	501 to 700mm	701 to 900mm	
	EACH	EACH	EACH	EACH	
Up to 35mm	£7.00	£8.50	£12.00	£15.00	
36 to 50	£8.00	£9.50	£12.90	£16.20	
50 to 70	£9.00	£10.50	£13.80	£17.40	
70 to 90	£10.00	£11.50	£14.70	£18.60	
90 to 125	See note below		£15.60	£19.80	
Quantity Discounts	<small>Quantity discounts apply to total order size, not individual blade or material types. Eg 22 stainless blades +12 carbon blades sent in 1 delivery will receive a 10% discount on all blades</small>		15-29 Blades	30-44 Blades	
			5%	10%	
				45+ Blades	
				15%	
HAMON SERVICE		BLADE LENGTH (excl tang)			
<small>This service is only suitable for carbon steels with a carbon content of >0.7%C Eg, 1080, 1095, 80CrV2, and especially 26C3. Price is in addition to the heat treatment price above.</small>	BLADE WIDTH <small>AT THE WIDEST POINT (mm)</small>	Up to 200mm	201 to 350mm	501 to 750mm	Over 750mm
			EACH	EACH	EACH
	Up to 35mm	£7.00	£9.45	£12.95	POA
	36 to 50	£8.75	£11.81	£16.19	
	50 to 70	£10.85	£14.65	£20.07	
	70 to 90	£13.65	£18.43	£25.25	
90 to 125	See note below		PoA		
Tang Toughen	£2/Blade	<small>"Tang Toughen" is recommended for all hidden tang blades. It only softens the tang slightly though -the tang won't be soft enough to drill</small>			
Annealing & Normalising <small>Carbon Steel blades only</small>	Up to 500mm - £2/Blade Over 500mm - £3/Blade				
Sand Blasting (for blades not heat treated)	Up to 500mm - £1/Blade Over 350mm - £2/Blade				
Minimum Charge (per order, not per blade type). Shipping extra.	£15	A Minimum Charge covers the extra cost of setting up to run only (usually) only 1 or 2 blades, testing, return post and packing etc			
Packing and Shipping via the Royal Mail or Parcelforce (signed for)	£5 or £1 + cost, whichever is greater.				
Packing and Shipping via any other carrier (collected service only)	£2 plus carrier's cost				
<small>Blades over 90mm wide can only go into our Sword Furnace and thus those under 500mm long will be charged as per a 501 to 700mm long blade</small>					